

$$P(\mathbf{x}_i, \delta_{ij} = 0 | \theta^{(n)}) = \sum_{k \neq j} \pi_k \frac{1}{Z} \exp \frac{-\left(\mathbf{x}_i - \mu_k^{(n)}\right) \Sigma^{-1} \left(\mathbf{x}_i - \mu_k^{(n)}\right)}{2}$$